

TYPICAL TRENCH CROSS-SECTION

PIPE SIZE		X (IN.)
12	12"	9"
15	12"	9″
18	12"	9"
24	12"	10"
30	15"	16"
36	18"	18"
42	21 "	18"
48	24"	18"

## TABLE I CORRUGATED POLYETHYLENE CIRCULAR PIPE SPECIFIED DIA MIN OVERFILL MAX OVERFILL TRENCH WIDTH HEIGHT (FT) HEIGHT\* (FT) OF PIPE (IN.) (IN.) 38 34 15 39 38 44 18 40 24 40 54 30 40 64 36 38 74 42 84 10 48

\* MAXIMUM OVERFILL MEASURED FROM THE TOP OF PIPE TO SURFACE.

## CONSTRUCTION SEQUENCE

- PLACE BEDDING MATERIAL TO GRADE.
   COMPACT BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
   INSTALL PIPE TO GRADE. 2. 3.
- 4. PLACE AND COMPACT THE HAUNCH AREA UP TO THE SPRINGLINE.
  5. COMPLETE BACKFILL ACCORDING TO SPECIFICATIONS.

## - LEGEND-

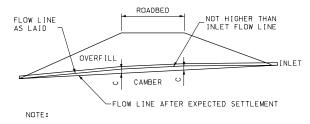
 $D_{\uparrow}$  = NORMAL INSIDE DIAMETER OF PIPE.  $D_{o}$  = OUTSIDE DIAMETER OF PIPE.

= FILL COVER HEIGHT OVER PIPE (FEET)

MIN. = MINIMUM

= UNDISTURBED SOIL

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ON YIELDING SOIL. PIPE CULVERTS SHOULD BE PLACED ON A CAMBERED FLOW LINE. THE AMOUNT OF CAMBER WILL VARY WITH SOIL CONDITION AND SHALL BE SPECIFIED ON THE DESIGN PLANS.

## TYPICAL CAMBERED FLOW LINE

TABLE II					
MINIMUM COVER FOR CONSTRUCTION LOADS					
PIPE DIA.	TITLE (THOUGHNES OF DOUNDS)				
	18-50	50-75	75-110	110-150	
12-36	2.0	2.5	3.0	3.0	
42-48	3.0	3.0	3.5	4.0	

THE CONTRACTOR SHALL PROVIDE MINIMUM COVER PLUS ANY ADDITIONAL COVER REQUIRED TO AVOID DAMAGE TO THE PIPE. IN UNPAVED SITUATIONS, THE SURFACE MUST BE MAINTAINED TO A LEVEL AND NON-RUTTED CONDITION.

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